

Step	NEXGEN Side-Eject	Conventional End-Eject
1	Feed Material	Insert front end of wire ties
2	Fill until "bale made" signal	Feed Material
3	Insert wire and tie off	Fill until "bale made" signal
4	Depress "home" button	Insert rear end of wire ties
5	Open door	Walk behind to tie bale
6	Eject bale w/eject switch	Feed front wire ties for next bale
7	Lift bale with forklift	Open door
8	Retract server island	Engage "flag pole" gauge
9	Close door and repeat	Feed next bale to push out bale
10	6 Less Steps!	Retract "flag pole"
11		Extract wedged bale from chamber
12		Lift bale with forklift, etc.
13		Clean up spillage
14		Adjust wire on loose bale
15		Close door and repeat