

SPECIFICATIONS

	HCB-R1-600		HCB-R1-600HS		HCB-R1-600HS (50HZ)	
PRODUCTION RATE	9,702 Lbs. Per hour maximum, based on 126 bales per hour		14,630 Lbs. Per hour maximum, based on 190 bales per hour		12,551 Lbs. Per hour maximum, based on 163 bales per hour	
CYCLE TIME	230/460 V – 60 HZ 21 Seconds (does not include any dwell or shift time)		230/460 V – 60 HZ 13 Seconds (does not include any dwell or shift time)		380 V – 50 HZ 14 Seconds (does not include any dwell or shift time)	
MAIN CYLINDER	BORE	10"	BORE	10"	BORE	10"
	STROKE	30"	STROKE	30"	STROKE	30"
	ROD	7"	ROD	7"	ROD	7"
COVER CYLINDER	BORE	4"	BORE	4"	BORE	4"
	STROKE	35"	STROKE	35"	STROKE	35"
	ROD	2 1/2"	ROD	2 1/2"	ROD	2 1/2"

	HCB-R1-1200 (60HZ)		HCB-R1-1200 (50HZ)		HCB-R1-1600 (60HZ)	
PRODUCTION RATE	11,088 Lbs. Per hour maximum, based on 144 bales per hour		9,856 Lbs. Per hour maximum, based on 128 bales per hour		10,626 Lbs. Per hour maximum, based on 138 bales per hour	
CYCLE TIME	230/460 V – 60 HZ 20 Seconds (does not include any dwell or shift time)		380 V – 50 HZ 24 Seconds (does not include any dwell or shift time)		230/460 V – 60 HZ 21 Seconds (does not include any dwell or shift time)	
MAIN CYLINDER	BORE	14"	BORE	14"	BORE	16"
	STROKE	30"	STROKE	30"	STROKE	30"
	ROD	10"	ROD	10"	ROD	10"
COVER CYLINDER	BORE	5"	BORE	5"	BORE	5"
	STROKE	35"	STROKE	35"	STROKE	35"
	ROD	3"	ROD	3"	ROD	3"

DOMESTIC CUSTOMERS

Shell Chemicals * Exxon Mobil * Bayer Polymers * Crompton Corp.
 United Rubber & Chemical * Dow Chemical * Hercules Inc. * American Cyanamid Co.
 Zeon Chemicals * E.I. DuPont De Nemours * Union Carbide * Copolymer Rubber &
 Chemical Corporation * Firestone Synthetic Rubber & Latex Company * Goodyear
 Tire & Rubber Company * B. F. Goodrich Company * Exxon Chemical Company *
 Phillips Petroleum Company * Uniroyal, Incorporated * Polysar Ltd. * Packers Ltd.

EXPORT CUSTOMERS

Nantex * Enichem * Dynasol Elastomers * Petroflex
 Negromex S.A. * Phillips Imperial Chemicals, Ltd. * Herdillia Unimers Ltd. * Coperbo
 ATV Projects India Ltd. * Asahi Chemical Industry Co. Ltd. * Companitia Pernambucana
 Sumitomo Chemical Eng. Co. Ltd. * Ghana Rubber Estates Ltd. * Shangahi Gao-Qiqo Petro-
 Chemical Co. * Korea Kumho Petro Chemical * Chi Mei Montedison S.P.A.
 Do Borracho * Australian Synthetic Rubber Co. * Compagnie Du Polyisoprene
 Synthetique S.A. * President Fine Chemical Industrial Corp. * Romchim



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As part of our continuing product improvement and quality assurance programs, specifications are subject to change without notice and without incurring responsibility to units previously sold.

International Baler Corporation

HCB SERIES CRUMB RUBBER BALERS

International Baler Corporation's Crumb Rubber Baler Series are completely automated, high production, heavy duty units designed for continuous operation.

IBC is the world-wide industry leader of crumb rubber balers. This is due to our innovative design and continuing effort to bring our customers the very best in baling equipment.



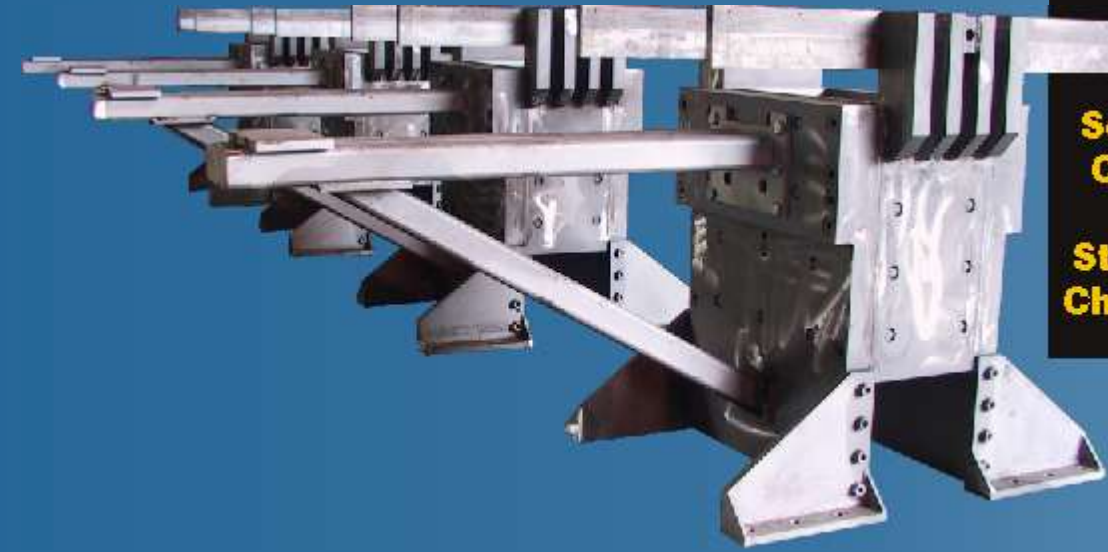
Model Shown
HCB-R1-600HS



FEATURES

Features Include:

- Heavy duty welded construction
- Versatility of products
- Continuous mechanical operation
- PLC equipped electrical panel UL Listed
- Easy to operate controls
- Adjustable positioning controls
- Stainless steel in-feed chutes
- Solid steel cover design
- Heavy duty hydraulic power unit
- Wide foot design for stable mounting

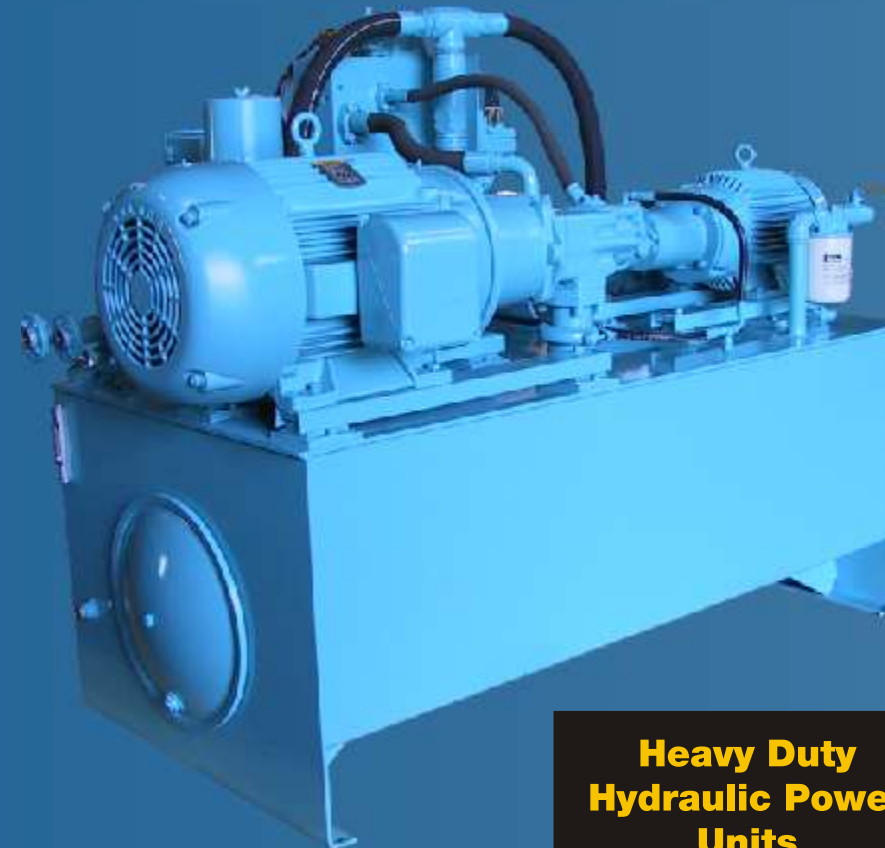


**Solid All Steel
Construction**

**Stainless Steel
Chamber Liners**



**Model Shown
HCB-R1-1600**



**Heavy Duty
Hydraulic Power
Units**

**Silicone Spray
Systems
Available**

